



Magnetically Coded Sensors  
**BML-S1H2-S6QC-M3AA-D0-KA00,3-S284**  
Order Code: **BML0392**

**BALLUFF**

### Environmental conditions

Altitude max.	2000 m
Ambient temperature	-20...80 °C
Cable temperature, drag chain	-25...85 °C
Cable temperature, fixed routing	-40...85 °C
Cable temperature, flexible routing	-25...85 °C
EN 55016-2-3, Radiation	Industrial areas
EN 60068-2-27, Continuous shock	100 g, 2 ms
EN 60068-2-27, Shock	100 g, 6 ms
EN 60068-2-6, Vibration	12 g, 10...2000 Hz
EN 61000-4-2, ESD	Severity Level 4
EN 61000-4-3, RFI	Severity Level 3
EN 61000-4-4, Burst	Severity Level 3
EN 61000-4-5, Surge	Severity Level 2
EN 61000-4-6, High-frequency fields	Severity Level 3
EN 61000-4-8 Magnetic fields	Severity Level 5
Ext. magnetic fields max., in operation	1 mT (no effect)
IP rating IEC 60529 (connector)	IP67
Overall system temperature coefficient	10.5 ppm/K
Relative humidity	≤ 90 %, non-condensing
Storage temperature	-30...85 °C

### Functional safety

MTTF (40 °C)	1177 a
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### Interface

Bits, number	16 Bit
Clock	RS422 differential signal
Count direction	rising
Differential signals	yes
Interface	SSI
	Analog Sin/Cos (1 Vpp ± 0,35 V)
Interface coding	Binary
Preset	configurable via software tool
Real-time signals	Analog, sin/cos
SSI clock frequency max.	4 MHz
SSI clock frequency min.	0.1 MHz
SSI data	16x position
Signal sequence	A before B = rising

### Material

Cable flame-resistant	UL94 V0 and IEC 60332/2
Housing material	Aluminium
Material jacket	PUR

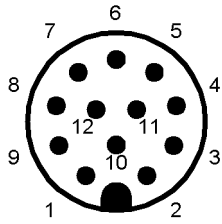
### Mechanical data

Dimension	14 x 13 x 40 mm
Lateral offset (Y)	±0.2 mm
Mounting part	M4 thread
Pitch max.	±0.3 °
Pole width	1 mm
Procedure direction	transverse to tape
Roll max.	±0.3 °
Weight	25 g (excluding cable)
Yaw max. ±	0.3 °

### Range/Distance

Interpolation factor	1024
Measuring range	64 mm
Non-linearity max.	±7 µm
Non-linearity of sensor head, max.	±2 µm
Read distance	0.01...0.35 mm
Repeat accuracy	≤ 1 µm
Resolution	0.9765625 µm (1000/1024 µm)
Traverse speed max.	7 m/s

## Connector Drawings



## Wiring Diagrams

Pin	
1	+B (+COS)
2	-B (-COS)
3	+Clk
4	-Clk
5	-DATA
6	+DATA

Pin	
7	GND
8	U <sub>B</sub>
9	-A (-SIN)
10	+A (+SIN)
11	GND Sense
12	U <sub>B</sub> Sense